



Triple R Specialty

by PUMPTEC

OPERATING INSTRUCTIONS FOR TRU-DRILL.

1. Attach the Tru-Drill base to pipe with wrench chain.
2. Properly align base to pipe and tighten rod adjustment nut, first by hand, then securely tighten using rod provided.
3. With Tru-Drill base properly mounted, insert drill and travel plate into guide slots until rack and pinion gear engages.
4. Plug in drill and turn on.
5. Pressing forward on drill handle, use drill traverse rod to move drill and cutting tool against pipe.
6. Back tool off and check hole placement.
7. If hole is in proper place continue cutting.
8. If hole is not centered, realign drill base to pipe or drill to travel plate.
9. After hole is drilled turn off drill and unplug, before removing from base.
10. After removing drill loosen wrench chain and remove base from pipe.

Limited Warranty

Pumptec warrants that all Products are free from defects in material and workmanship under normal use and service for twelve (12) months from the date of shipment. Normal use and service means Products have not been operated outside the PumpteC's specified operating limits for Products for, but not exclusive to, speed, pressure, temperature, pH, or exposure to incompatible or combustible materials. PumpteC makes no warranty on standard wear items such as, but not limited to, seals, valves, seats, O-rings, and plungers. This warranty does not cover, and PumpteC shall not be liable for, defects or failures resulting from improper or lack of maintenance, damage or wear caused by faulty installation, misapplication, misuse, tampering with or substitution of PumpteC provided parts, or disassembly and/or repairs not performed by SELLER. The warranty also does not cover, and PumpteC shall not be liable for, any malfunction, damage or wear caused by the incompatibility of any PumpteC's product with structures, accessories, products, or materials not supplied by PumpteC. PumpteC does not warrant equipment which are not of PumpteC's manufacture, but BUYERs are entitled to the benefit of any warranty given to PumpteC. PumpteC will repair or replace (in its sole discretion) each product found to be faulty. The product must be delivered to PumpteC for investigation at BUYER's expense. Work required to determine the cause of failure or malfunction that proves not to be PumpteC's responsibility may be chargeable. PumpteC may request a purchase order before proceeding to investigate the cause of the fault. Repair or replacement is the sole and exclusive remedy available under this warranty and PumpteC's liability is strictly limited to the original price paid for the equipment. Products repaired under warranty shall be returned to the BUYER at PumpteC's expense. PumpteC disclaims and in no event shall be liable for indirect, incidental, or consequential damages of any kind, howsoever they may occur. Save as expressly provided in this TERMS AND CONDITIONS, all implied warranties, terms and conditions (whether statutory or otherwise) are excluded to the fullest extent permitted by law. In particular, PumpteC makes no warranty respecting the merchantability of Products or their suitability or fitness for any particular purpose, non-infringement of third-party rights and warranties against latent defects. No person including any dealer, distributor, or representative of PumpteC is authorized to make any representation or warranty concerning PumpteC's Products on behalf of PumpteC, or to assume for PumpteC the obligations contained in this limited warranty. PumpteC reserves the right to install the same upon its existing Products then in process or to be manufactured at a later or a determined agreed upon date. This warranty gives the BUYER specific legal rights, and BUYER may also have other rights, which vary from state to state.